



Fall 2008

Issue Eight

# ROYAL REVIEW

## Royal Roofing Delivering for the U.S.P.S.



Royal Roofing Company recently completed one the largest projects in its history working for the United States Postal Service. The project took place in the state of Illinois, in various surrounding Chicago suburbs, and totaled over 1,060,000 square feet.



Who would of thought that the United States Postal Service had so many large scale buildings. Needless to say, an extraordinary amount of roof area. When I first heard that Royal was working on a project with the U.S.P.S. I automatically envisioned my local branch. A small commercial building with a handful of painted white World War II army jeeps parked in the back, sitting adjacent to the Twist & Shout ice cream stand and neighborhood doughnut shop. These facilities weren't your average postal outlets, rather they were full-scale processing and distribution centers / warehouses.



As with any large scale projects, there are nuances and/or obstacles that make a job challenging, and this was no exception. In total there were three facilities being re-roofed, all of which were similar in size and re-roof specification. Each required interior protection. Since these buildings were of a warehouse nature, any exposed interior area had to be completely lined with plastic to ensure workers weren't effected by dust or particles created by the removal of old roof. Needless to say, the majority of the interior ceilings! But what proved to be the biggest challenge was at the Palatine, IL location. The roof replacement was over 320,000 Square Feet, not unusual for the scope of the project, but the 210 skylights scattered throughout the roof, that needed to be removed and replaced, were!



After all was said and done Royal Roofing Company tore-off and replaced over 1,060,000 square feet of roof for the U.S.P.S.. For the most part Royal was blessed with good weather, which allowed the sixty-man crew to complete the job in four months; two months ahead of the allotted time. Yet another example of how the Royal Roofing team can complete any roof project, big or small, anywhere under any circumstances.



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## ROYAL Review - Entertainment Section

### Royal in the Kitchen



“*Royal in the Kitchen*” is a segment of the **ROYAL Review** where we focus on different recipes that are relevant to an event or the season of that edition. Of all the Holidays that fall in the 4th Quarter Thanksgiving is the one where food is the point of emphasis. With that in mind we’d like to look one day beyond that last Thursday in November and provide suggestions as to what to do with the leftovers. Enjoy!

#### Recipe: Turkey Pot-Pie

1. Preheat oven to 425 degrees F (220 degrees C). Roll out bottom pie crust and place in the 10 inch pie pan and set aside.
2. Place 2 tablespoons of the butter in a large skillet. Add the onion, celery, carrots, parsley, oregano, salt and pepper. Cook and stir until the vegetables are soft. Stir in the bouillon and water. Bring mixture to a boil. Stir in the potatoes, and cook until tender but still firm.
3. In a medium saucepan, melt the remaining 2 tablespoons butter. Stir in the turkey and flour. Add the milk, and heat through. Stir the turkey mixture into the vegetable mixture, and cook until thickened. Pour mixture into the unbaked pie shell. Roll out the top crust, and place on top of filling. Flute edges, and make 4 slits in the top crust to let out steam.
4. Bake in the preheated oven for 15 minutes. Reduce oven temperature to 350 degrees F (175 degrees C) and continue baking for 20 minutes, or until crust is golden brown.

#### “Pot-Pie” Ingredients

- 4 tablespoons butter
- 1 small onion, minced
- 2 stalks celery, chopped
- 2 carrots, diced
- 3 tablespoons dried parsley
- 1 teaspoon dried oregano
- salt and pepper to taste
- 2 cubes chicken bouillon
- 2 cups water
- 3 potatoes, peeled and cubed
- 1 1/2 cups cooked turkey, cubed
- 3 tablespoons all-purpose flour
- 1/2 cup milk

#### Recipe: Deep-Fried Cranberry Sauce Fritters

1. Lay the cranberry sauce rounds out in a single layer on a parchment paper-lined sheet pan and freeze for 4 hours or until solid.
2. In a shallow bowl, place one cup of the flour. In another shallow bowl combine the remaining cup of flour with the sugar, salt, and baking powder. Pour in the water and stir together until smooth. Let the batter rest for 15 minutes.
3. Heat the oil in a deep-fryer or large Dutch oven to 375 degrees F.
4. Dredge the frozen cranberry sauce rounds in the flour. Then dip rounds in the batter and gently place in the oil. Fry until golden brown, about 3 minutes. Transfer to a paper towel-lined plate to drain.

#### “Fritter” Ingredients

- 1 (13-ounce) can jelly style cranberry sauce, sliced into 1/2-inch thick rounds
- 2 cups all-purpose flour, divided
- 2 tablespoons sugar
- Pinch salt
- 1 teaspoon baking powder
- 1 cup water
- Oil, for frying

Source: 1. <http://allrecipes.com/Recipe/Turkey-Pot-Pie/Detail.aspx>

2. <http://www.foodnetwork.com/recipes/paula-deen/deep-fried-cranberry-sauce-fritters-recipe/index.html>

## Did You Know That Royal Does Metal?

Royal Roofing Company has long been associated with large built up and single ply roofing projects. These have been the backbone of our company and continue to be to our largest jobs to date. But did you know that Royal Roofing also does Metal-Sloped Roofing, Siding, Screen-walls, and Architectural/Insulated Metal Wall Panel Systems?

Metal is a popular choice when it comes to sloped-roofing. But it’s only one example of how it’s effectively used on commercial roofing projects, and only one aspect of Royal’s extensive sheet metal department. Our custom fabrication shop is where top-of the line materials, state of the art equipment, and our highly trained technicians come together. Custom metal is cut, bent to shape, and shipped from our shop to any job site. Working with architects, builders, private owners and developers from design to installation Royal is capable of just about any sheet metal project.

For more information on our growing sheet metal department and all our roofing services visit our website at [www.royal-roofing.com](http://www.royal-roofing.com). Please be sure to add Royal Roofing Company to your bid list for upcoming Metal Roof Systems and Specialty Sheet-Metal projects.



## Royal Doing More Than Just Roofing with Habitat - Part II

In partnership with the nationwide charitable organization Habitat for Humanity, Royal Roofing Company recently built a home as part of their 2008 Blitz Build. This was Royal's second year participating in the blitz as a "major-full house sponsor". Therefore, Royal was responsible for financial support, volunteers, necessary equipment, and follow through from project start to resident move-in.

The site of the 2008 project was in Detroit Michigan off of Lakepointe Street near Alter Road between Warren & Mack Avenue. The Blitz began on September 6th and continued throughout the week where the exteriors of seven homes were completed.

As first reported in the Fall 2007 edition of the "Royal Review", Royal's involvement with Habitat has not been short lived. Although 2008 was only year two as a "major sponsor", Royal has been volunteering manpower and donating materials since 1995.



## The Royal Market Place



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## Royal Expanding South

As first reported in the *Summer 2008 edition of the Royal Review*, Royal Roofing Company is expanding into the southern United States market. One of the areas selected as a location to open our newest office was Charlotte, North Carolina. After a great deal of deliberation and careful study this area was chosen because of key variables. Such as population growth estimates, change in number of new construction projects, and it was one of the few cities experiencing an upward trend in economic growth. Furthermore, it's a location that is geographically best suited to serve new and existing clients located in that south-eastern vicinity of the United States.

Historically, the strategy Royal Roofing Company normally follows when starting a new divisions is to brand it under the Royal name; such as our southern most division "Royal Roofing South", located in Fort Myers Florida. The Charlotte office was certainly heading in the same direction until a company called Davco entered the picture. Davco Roofing & Sheet Metal Inc. was a moderately sized seventeen year old Charlotte based roofing company that was deeply entrenched in the community and had a long history of performing quality work. So when Royal was presented with an opportunity to acquire this local firm a shift in strategy was made.

In Michigan and throughout the mid-west, Royal Roofing Company has long been considered the best of the best in the roofing industry. Whereas Davco Roofing & Sheet Metal is a recognized leader in the Charlotte, NC market. As a division of Royal Roofing Company, Davco will be counted on to continue the legacy they've built over the last seventeen years and continue to grow into a regional presence. By leveraging it's parent company, Davco can now pursue larger projects located in Charlotte and surrounding areas previously not afforded to them because of their size.

Royal Roofing Company is thrilled to have Davco Roofing & Sheet Metal as part of the Royal family. Furthermore, excited about the opportunity to grow and establish a presence in the southern United States markets, working with the people at Davco whom laid the groundwork.



Suburban Charlotte North Carolina strip-mall, re-roofed by the Royal Roofing Company division- DAVCO Roofing & Sheet Metal.